

Reprint

mat.



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D3403-5**Job Sheet 173462****Part No:** D3403-5**Job Qty:** 70 ea**Part Name:** Bushing**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 3/2/18**Job Tracking No:****Due Date:** 3/12/18**Created By:** Logan David**Type:** SOLD**Description:****Note:** DWG REV E IPP REV:A NEW ISSUE 10-04-23 JLM VERIFIED BY:EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	70 Ea		3/9/18	0.00	0.00	Start Up Machining-2		mmc 15/03/18
100	Hardinge	70 pcs		3/12/18	0.08	10.53	Hardinge		11
120	QC	70 pcs		3/12/18	0.00	0.00	QC8		SL 11/18 03:16
130	Packaging	70 pcs		3/12/18	0.00	0.00	Packaging3-1	ST034	6 MAR 16 2018
140	QC21-SA	70 Ea		3/12/18	0.00	0.00	QC21		6 MAR 16 2018

Part Op Descriptions: 100 - 1- Turn as per Folio FA925 & Dwg D3403 Folio Rev: _____ Dwg Rev: _____

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21
9:59
MAR 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	14.9100 ft (.213 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	15	133	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.750inches $\pm$ 0.010	0.760 0.740		
2	Bushing	0.257inches $\pm$ 0.010 - 0.000	0.267 0.257		
3	Bushing	0.060inches $\pm$ 0.005	0.065 0.055		
4	Bushing	2.420inches $\pm$ 0.010 - 0.000	2.430 2.420		
5	Bushing	0.313inches $\pm$ 0.010	0.323 0.303		
6	Bushing	60Degrees $\pm$ 0	60 60		
7	Bushing	0.425inches $\pm$ 0.000 - 0.002	0.425 0.423		
8	Bushing	0.030inches $\pm$ 0.010	0.040 0.020		
9	Bushing	20Degrees $\pm$ 0	20 20		
10	Bushing	0.010inches $\pm$ 0.010	0.020 0.000		

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AEROSPACE

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Container No: S051140



Part: D3403-5

Job No: 173462

Serial No/Batch: S051140

Revision:

Inspector:

Date: 03/14/18